

McGill AirFlow™

Industrial Duct

Systems—

Products

and

Services

McGill AirFlow Industrial Duct Systems

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The products depicted in this brochure were current at the time of publication. As a quality-conscious manufacturer, McGill AirFlow continually seeks ways to improve its products to better serve its customers. Therefore, all designs, specifications, and product features are subject to change without notice.

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McGill AirFlow Industrial Duct and Fittings Products

McGill AirFlow Corporation offers a complete line of products designed and manufactured to meet the special needs of industrial air/material handling applications. Developed over four decades, the products and specifications for this industrial line represent extensive engineering, testing, and manufacturing refinements. This commitment to quality has helped establish McGill AirFlow as one of the leading manufacturers of industrial air/material handling products in the United States.

McGill AirFlow supports its industrial product line with knowledgeable and experienced sales and engineering staffs, including those in the airflow and acoustical laboratories. A nationwide network of regional sales and engineering offices, Duct Express warehouses, and manufacturing plants are strategically located, so product availability and access to quality service are never problems. McGill AirFlow's personnel are available to visit the jobsite to offer expert advice about system design, product selection, and installation. It is McGill AirFlow's concern for customer satisfaction, combined with engineering and manufacturing excellence, convenient customer service, and comprehensive selection of quality products that makes its industrial product line the right choice for your application.

Applications

McGill AirFlow's industrial products are used for a large variety of applications such as:

- Heating and air conditioning of industrial environments
- Supply and make-up air
- Collection, conveyance, and exhaust of fumes and particulates

These products have been successfully used in all facets of industry, including the steel, automotive, petroleum, tobacco, textile, mining, grain storage, tunneling, tool and die, woodworking, metal fabrication, food processing, electronics, microchip, and chemical industries. McGill AirFlow's industrial line has the diversity to meet your air moving and material handling requirements.



Elevated temperature exhaust (incineration)



Fume collection and exhaust (wire coating)



Dust control and particulate conveyance (woodworking)

Supply and make-up air (tunneling)

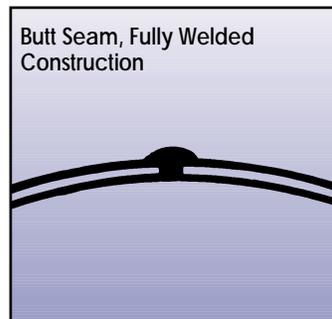
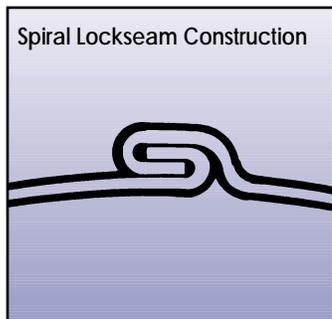
Round Industrial Duct

McGill AirFlow's industrial duct is offered in two standard constructions: round spiral lockseam and round longitudinal seam. The round spiral lockseam duct features an interlocking helical seam that runs the entire length of the duct. This exterior seam construction adds structural strength and rigidity to the ductwork while maintaining a smooth, obstruction-free interior. The round longitudinal seam duct features a fully welded seam running its entire length.

Round spiral lockseam duct is available in diameters of 3 inches through 84 inches, in gauges 28 through 14, and in lengths to 20 feet. Longitudinal seam duct is available in diameters of 3 inches through 90 inches and in gauges 22 through 10. Both constructions are available in galvanized steel, aluminized steel, PVC plastic-coated steel, carbon steel, phosphatized (paintable) steel, stainless steel, and aluminum.

For elevated temperature applications, McGill AirFlow manufactures UNI-STACK™ chimney, breeching, and exhaust duct (see page 16) to various specifications. Please contact your nearest McGill AirFlow sales representative, sales engineering office, or regional manufacturing plant for complete information.

ACOUSTI-k27® is a registered trademark, and UNI-SEAL™ and UNI-STACK™ are trademarks of United McGill Corporation.



ACOUSTI-k27® Round Double-Wall Duct



UNI-SEAL™ Spiral Lockseam Duct





Y-Branches

Round Industrial Fittings

McGill AirFlow's round industrial duct is complemented by a complete line of efficient standard fittings. They are available in diameters of 3 inches through 90 inches and in gauges 26 through 10. Like the ductwork, fittings can be specified in galvanized steel, aluminized steel, PVC plastic-coated steel, carbon steel, phosphatized (paintable) steel, stainless steel, or aluminum.

Though the fittings pictured in this brochure are representative of McGill AirFlow's typical standard industrial fittings and should fill the majority of system requirements, a large variety of other fittings are available to meet specific needs. Please contact your McGill AirFlow sales representative, sales engineering office, or regional manufacturing plant for complete information.

Please refer to McGill AirFlow's *Industrial Duct and Fittings Dimension Booklet* for specific dimensions for duct and fittings.

Converging-Flow Fittings



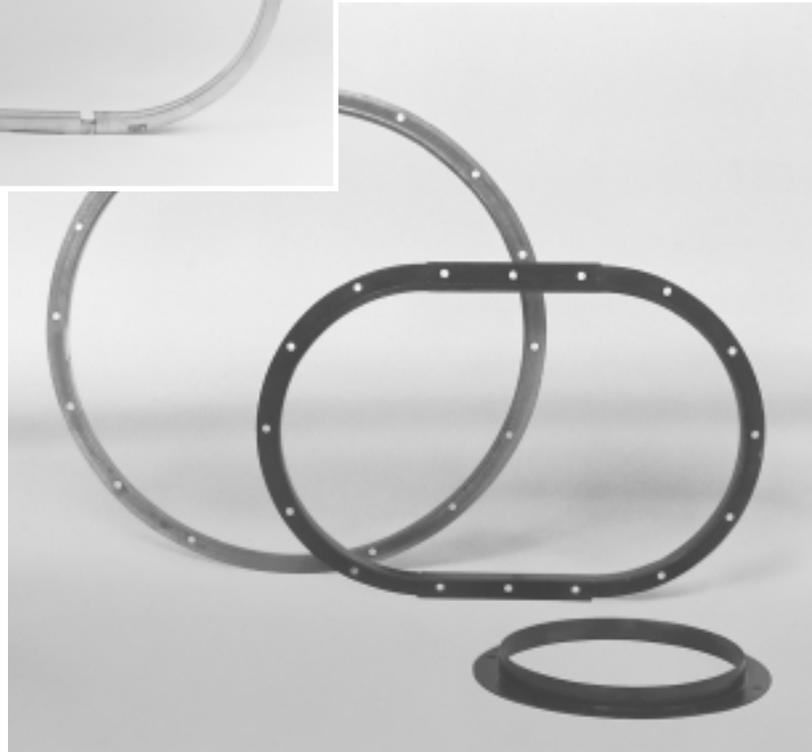
Elbows





Round Galvanized Steel
UNI-RING Angle Rings and Round
and Flat Oval Iron Angle Rings

Round and Flat Oval Flange and Band Roll-Formed
Sheet Metal Connectors



Round and Flat Oval Duct and Fitting Connectors

McGill AirFlow offers a variety of flange-type and slip-type connectors. Angle rings are available in a wide range of sizes, thicknesses, and materials compatible with both duct and fittings. Standard dimension angle rings are available in iron, aluminum, and stainless steel. In addition to standard dimension angle rings, McGill AirFlow also offers roll-formed galvanized steel UNI-RING™ angle rings. Fully welded or tack-welded and sealed angle rings provide structural strength in a duct system and simplify assembly.

Van Stone connectors are available to make installation easier, particularly in retrofit applications. A Van Stone connector consists of a loose round angle ring with a turned out edge or a sheet metal retaining sleeve. This allows for alignment flexibility when connecting flanges between duct and fittings.

Flange connectors should always be used for high-pressure applications, and they are suggested where duct diameters exceed 36 inches to simplify installation. (See McGill AirFlow's *Duct Connectors* brochure for additional angle ring specifications.)

Flange and band roll-formed sheet metal connectors are also available in various configurations and gauges. These connectors are attached to the duct using either sheet metal screws or tack welds and are sealed with a UL-Classified sealant.

McGill AirFlow offers slip-type connectors for connecting duct to duct, duct to fittings, and fittings to fittings, and for material handling applications. These connectors are available in various configurations, materials, and gauges. Less expensive slip-type connectors can be used in many industrial applications.

Round and Flat Oval T-24 Profile
Flange Connectors



Slip-Type Connectors

UNI-RING™ is a trademark of Spiral Fittings, Inc.

Round Supply Air Terminal Outlets and Diffusers

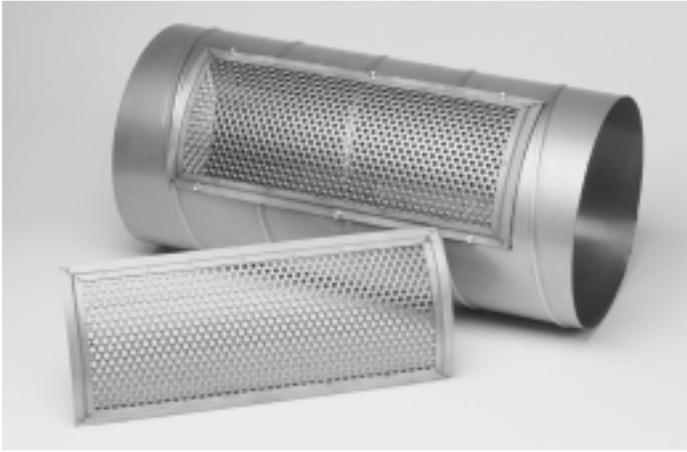
FACTAIR™ Outlets

FACTAIR units provide worker-controlled distribution of conditioned air. The unit connects to duct drops from a plant's supply air system to provide spot discharge control at work stations. It is designed with direction, pattern, and volume flow controls. FACTAIR units are available in diameters from 4 through 26 inches. The swivel ball joints are also available as a separate product.

DUCT-D-FUSER™ Air Diffusers

DUCT-D-FUSER air diffusers are easy-to-install air outlets used for round, in-line duct applications. The Type A grille is available in 6- through 60-inch diameters. These outlets have perforated wall sections and can be specified as grilles, fittings, or assemblies.

DUCT-D-FUSER air diffuser



FACTAIR Outlets

FACTAIR™ and DUCT-D-FUSER™ are trademarks of United McGill Corporation.

Round Ductwork Access Doors, Air Intakes and Outlets, Slide Gates, and Dampers

Bellmouth Fittings

Bellmouth fittings are available in diameters from 3 through 60 inches in galvanized steel. The use of bellmouth fittings at the entrances of exhaust systems is always recommended over straight duct or flanged inlets since the bellmouth fittings provide the most efficient entrance conditions available and can significantly reduce system operating costs.

Access Doors

Two types of industrial access doors are offered: a standard bolted and a hinged door. Either type of door gives easy access to the duct interior for clean out or inspection. The standard door can be fitted to duct in diameters from 8 through 72 inches. The hinged door can be fitted to any diameter. The hinged door is recommended for systems conveying material. Both doors are available in galvanized and stainless steels and aluminum constructions.

Floor Sweeps

Designed with tight-fitting, manually-operated doors, McGill AirFlow's floor sweeps are generally installed near machining and milling equipment for easy cleaning of debris from the floor. Floor sweeps are available in 18-gauge galvanized steel with a 6-inch-diameter duct connection.

Stackheads and Weather Caps

McGill AirFlow's stackheads and weather caps keep rain, snow, and debris out of exhaust stacks. They are available in sizes and materials compatible with the duct and fittings, and all types can be specified with optional bird screens.



Access Doors

Bellmouth



Floor Sweep



Vertical Stackhead



Elbow Stackhead



Weather Cap



Volume Control Dampers

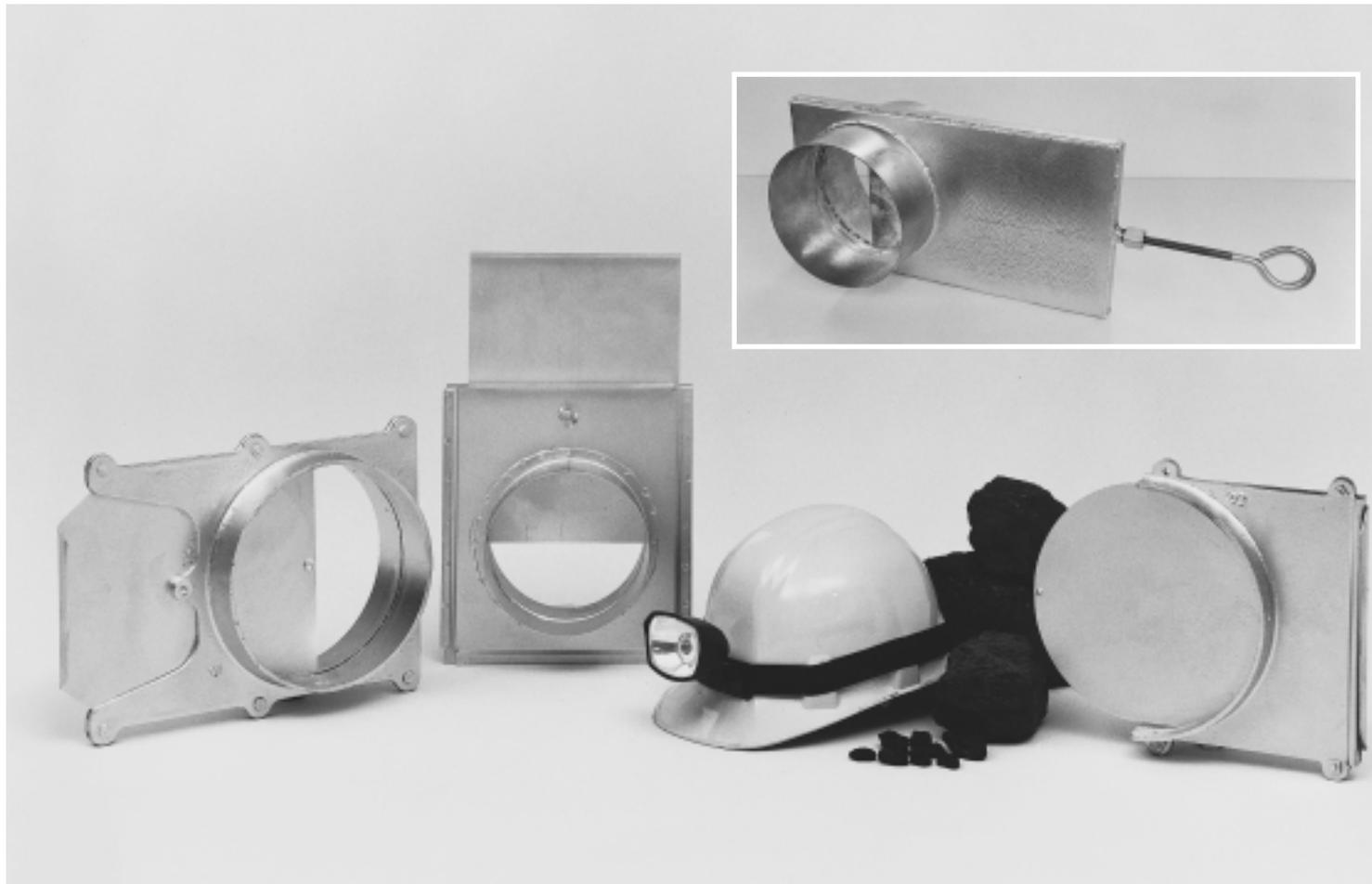
Volume control dampers are used to regulate airflow in a duct system. They are available in a range of round and rectangular sizes. Dampers can be furnished with optional manual, electric, or pneumatic actuators. An optional neoprene blade seal, suitable up to 250°F, is also available. Special finishes or type 304 stainless steel constructions are also available.



Volume Control Dampers

Blast Gates and Cut-Offs

Blast gates and cut-offs are used to seal off or adjust the flow of the airstream. They are available in full-frame, half-frame, and positive-seal configurations. They have 18- through 10-gauge, galvanized steel or cast aluminum bodies with 16- through 10-gauge blades. Diameters range from 3 through 30 inches. Blast gates are not recommended for use in material handling applications.



Blast Gates and Cut-Offs

Made-to-Order Assembly



Assemblies of Duct and Fittings

McGill AirFlow offers made-to-order assemblies, such as manifolds, from its standard industrial duct and fitting components when design complexities, dimensional tolerances, field fabrication problems, or installation difficulties demand them. In those situations factory-built assemblies can be quite beneficial for reducing expensive field-construction time. Assemblies can be made from almost any combination of duct and fittings.

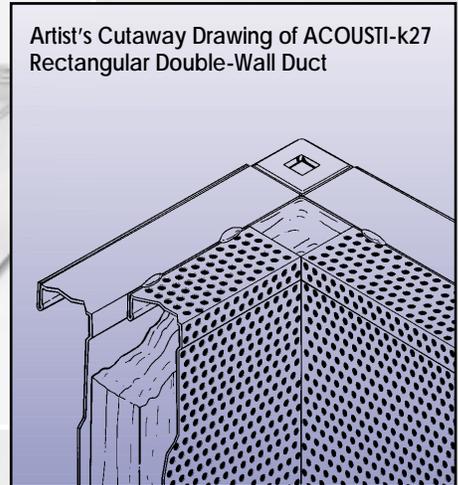
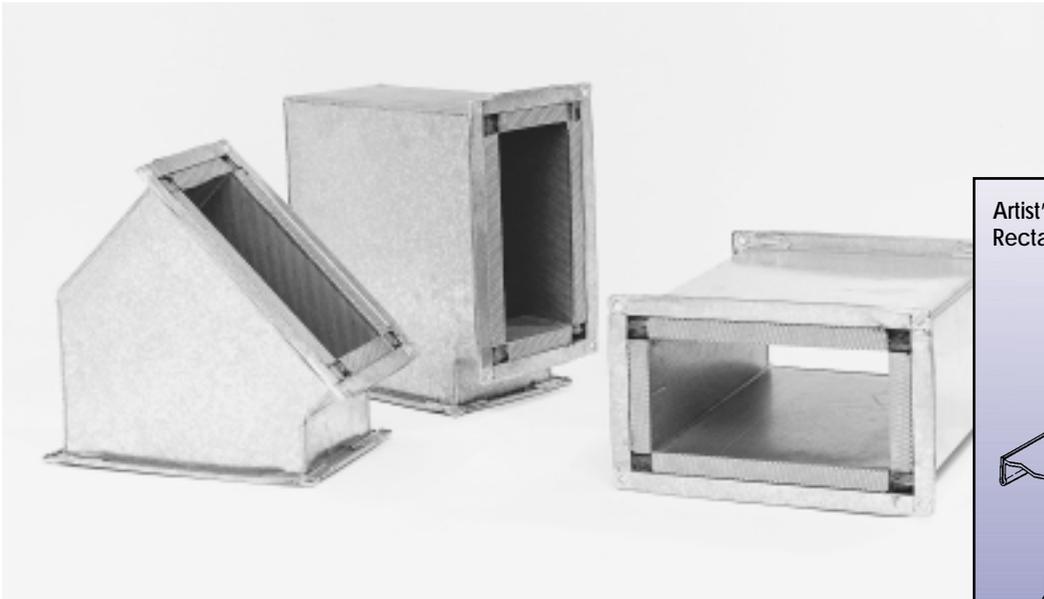
Custom Applications

McGill AirFlow can fabricate duct, fittings, and assemblies with special welds, finishes, and materials for custom applications. This includes the grinding, polishing, and pacivation of interior welds for material handling purposes or exterior welds for aesthetic purposes.



Special Finishes and Materials

ACOUSTI-k27 Rectangular Double-Wall Duct and Fittings



Rectangular Duct and Fittings

McGill AirFlow supplies an extensive line of rectangular duct and fittings for industrial applications. These products are available in galvanized steel, nongalvanized carbon steel, stainless steel, and aluminum. To provide reinforcement, the duct is constructed with strengthening beads around its perimeter. Longitudinal seams are formed with Pittsburgh locks. Duct and fittings can be supplied with integral TDC™ connectors, S & drive slip joints, four-bolt connectors, or raw ends.

Rectangular duct is manufactured in lengths of up to 6 feet and in a full range of sizes. Galvanized steel ductwork is available with Pittsburgh lockseam construction in 26- to 18-gauge thicknesses. McGill AirFlow has reinforcement data for all sizes. Duct can be supplied in L-shaped sections, wrap-around sections, or completely assembled. Fittings can be supplied assembled or knocked down.

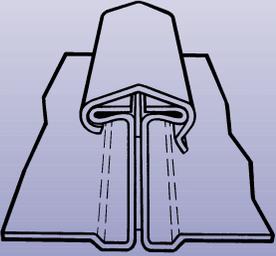
For thermal and acoustical control, McGill AirFlow supplies ACOUSTI-k27 rectangular double-wall duct. ACOUSTI-k27 rectangular double-wall ductwork is constructed of a solid metal outer pressure shell and a metal inner liner with a standard 1 1/2-inch layer of acrylic-coated, antimicrobial insulation sandwiched between. The perforated or solid metal inner liner provides an erosion-resistant alternative to lined duct. It holds the insulation in place without the need for pins or other mechanical fasteners. ACOUSTI-k27 rectangular double-wall duct and fittings are shipped fully assembled with TDC flanged ends.



TDC™ is a trademark of the Lockformer Company.

UNI-SEAL Rectangular Duct and Fittings

TDC Transverse Duct
Connector System



Chimneys, Breechings, and Exhaust Duct

UNI-STACK UL-Listed ductwork is designed to be used as prefabricated chimney, breeching, and exhaust systems for a wide range of boilers, incinerators, heating appliances, and industrial processes. Each standard product is intended to resist specific corrosive conditions.

UNI-STACK-S single-wall, stainless steel ductwork resists atmospheric corrosion in exhaust systems with a maximum continuous-firing temperature of 1,400°F.

UNI-STACK-1400 double-wall ductwork has a stainless steel liner and is available with a range of standard insulation thicknesses to maintain high flue gas temperatures. It resists corrosion in chimney and breeching systems with a maximum continuous-firing temperature of 1,400°F.

UNI-STACK-1800 refractory-lined ductwork is designed for high-temperature applications of up to 3,100°F. A wide range of refractory materials are available to resist corrosion from different types of acid gases.

We supply all the components needed to construct a complete system, including round duct, elbows, tees, supports, terminations, and connecting materials. Standard diameters of up to 48 inches (60 inches for refractory-lined duct) are available. Our engineers can size your system and perform the necessary analyses to recommend the right chimney design for you.



UNI-STACK Duct and Fittings



Sealants and Adhesives

United Duct Sealer™

United Duct Sealer has been the benchmark for duct sealants for over thirty years. This UL-Classified sealer has a high bonding strength for sure, first-time sealing of joints in low-, medium-, and high-pressure HVAC metal duct systems (successfully tested to meet SMACNA leakage requirements; tests conducted from -40 inches wg to +40 inches wg). It is suitable for indoor and outdoor applications. It has a high solids content and is less subject to rapid evaporation than standard sealants. Its ready-to-use consistency will not drip or run, making application easier and faster. It is available in 10.5- and 29-ounce cartridges and 1- and 5-gallon containers.

UNI-WEATHER™ Duct Sealer

UNI-WEATHER duct sealer is a medium-viscosity sealant for both indoor and outdoor use. It is specially formulated to meet the performance demands of outdoor application on duct systems (successfully tested to meet SMACNA leakage requirements; tests conducted from -40 inches wg to +40 inches wg). It resists weathering and aging, even when exposed to ultraviolet light. UNI-WEATHER UL-Classified duct sealer is available in 10.5-ounce cartridges and 1-gallon cans.

United Duct Sealer (Water Based)

United Duct Sealer (Water Based) is used for sealing low-, medium-, and high-pressure duct systems (successfully tested to meet SMACNA leakage requirements; tests conducted from -40 inches wg to +40 inches wg). It is recommended for both indoor and outdoor application. It provides excellent adhesion to galvanized metal and cures to a tough, flexible film. This water-based duct sealant contains no solvents or asbestos and has no harmful fumes. It is nonflammable (wet or dry) and fire retardant. The antimicrobial and antibacterial agents contained in this sealant remain effective after it has cured. It is UL-Classified. United Duct Sealer (Water Based) is supplied in 10.5- and 29-ounce cartridges and 1- and 5-gallon containers.

UNI-TACK™ Duct Liner Adhesive

UNI-TACK duct liner adhesive is an economical, water-based product for bonding insulation to metal surfaces. A non-oxidizing vinyl copolymer adhesive with excellent temperature and moisture resistance after curing, it forms a durable bond that will not become brittle with age. This UL-Classified adhesive can be sprayed, brushed or rolled and is designed for both manual and automatic applications. It provides excellent results with easy cleanup. UNI-TACK duct liner adhesive contains antimicrobial agents that remain effective after the adhesive has cured. It is available in 5-gallon containers.



Mobile Duct Machines

In addition to conveniently located manufacturing plants throughout the United States, McGill AirFlow also offers its innovative mobile duct machines to customers for on-site manufacturing of duct. The mobile duct machine virtually eliminates the shipping costs of factory-made duct and is extremely convenient. The machine can be easily transported to any jobsite and requires only one worker to operate it. It can fabricate spiral duct in varying lengths in diameters 3 through 60 inches and is fully equipped with an air compressor, welding machine, steel decoiler, heating, lighting, and electrical generator.

UNI-DUCT Duct System Design Service

McGill AirFlow can use its UNI-DUCT service to design efficient, economical duct systems for you. With this state-of-the-art computer program, we can save you engineering time while designing duct systems that combine the lowest possible material costs and operating costs. The UNI-DUCT program gives you the most efficiently balanced and sized duct system designs available. UNI-DUCT services are provided free to our customers in support of active projects. We can work with you from the start of your project, designing duct systems from an engineer's drawings or architect's layouts. If a finished design already exists, we can analyze the system to find ways to improve its efficiency and reduce costs. We can also use the UNI-DUCT program to analyze existing systems in retrofit projects.

The UNI-DUCT program uses the static regain design method enhanced by the total pressure method to design efficient supply systems. It can create static regain designs, analyze pressure requirements, and determine a system's design leg or critical path (the path of maximum static pressure requirement). The program automatically balances a duct system by reducing duct and fitting sizes in nondesign legs. It also evaluates each fitting, substituting less expensive fittings whenever possible. By balancing systems in this way, the UNI-DUCT program provides duct system designs with low material costs.

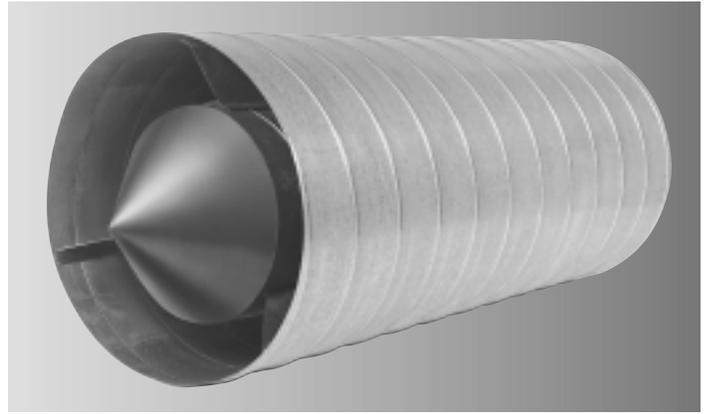
The UNI-DUCT program can analyze a duct system design acoustically. It produces an acoustical report that tells you if the design meets your noise criteria (NC level) requirements or if it needs additional noise control. The acoustical analysis accounts for natural attenuation of duct and fittings, sound power splits, end reflection, insertion loss of insulated duct and fittings, and generated noise. The UNI-DUCT program also allows entry of silencer data and a manufacturer's fan sound power level data.

We can also use the UNI-DUCT program to design and analyze negative pressure or exhaust duct systems. These systems are designed to maintain specific minimum carrying velocities to prevent material from settling and plugging the duct. Once carrying velocities have been established, the program analyzes pressure requirements and balances the duct system accordingly. Exhaust systems designed with UNI-DUCT will operate at the lowest pressure required to maintain the design carrying velocities. Initial costs will be low because smaller sizes of duct are used and because blast gates, cut-offs, and dampers are often not required.

Additional services available to you upon entering a contract with McGill AirFlow are (1) drawing files that interface with most CAD systems, making it easy for you to add other utilities and produce your own final design or field assembly drawings, (2) a printout of the UNI-DUCT duct system design analysis, including a bill of material with an accurate listing of duct and fittings as presented on the drawings, and (3) a complete price proposal with suggested design and ductwork specifications for your duct system.

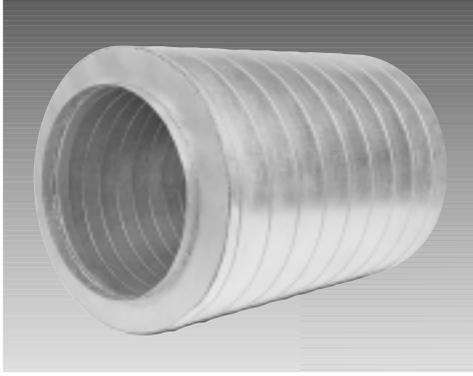
McGill AirFlow supports the UNI-DUCT program with in-house airflow and acoustical laboratories for analyzing and evaluating products and with a vast library of technical data relating to air distribution products and systems. We also have a nationwide network of regional sales and engineering offices, Duct Express warehouses, and manufacturing plants and a staff of degreed sales engineers to serve you. Contact the sales office nearest you for more information about our UNI-DUCT duct system design service.

SOUNPAK™ Single-Wall, Round Duct Silencer

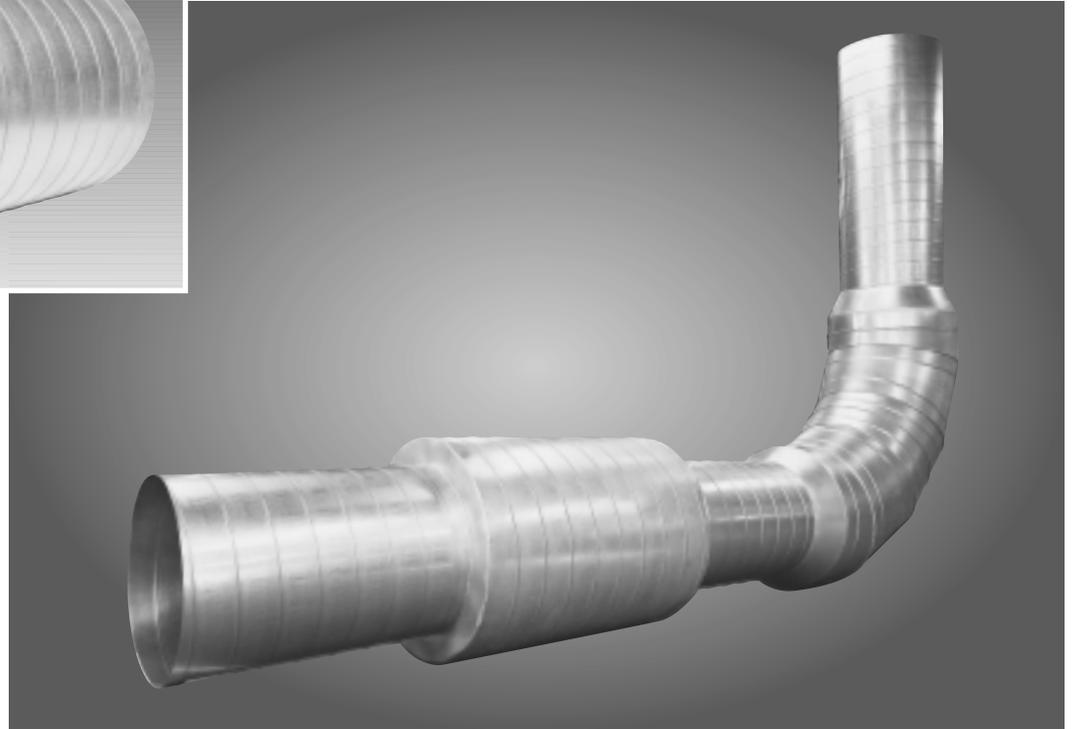


SOUNPAK™ and No-Loss™ are trademarks of United McGill Corporation.

SOUNPAK Round No-Loss™ Duct Silencer



SOUNPAK Round No-Loss Duct Silencer Package



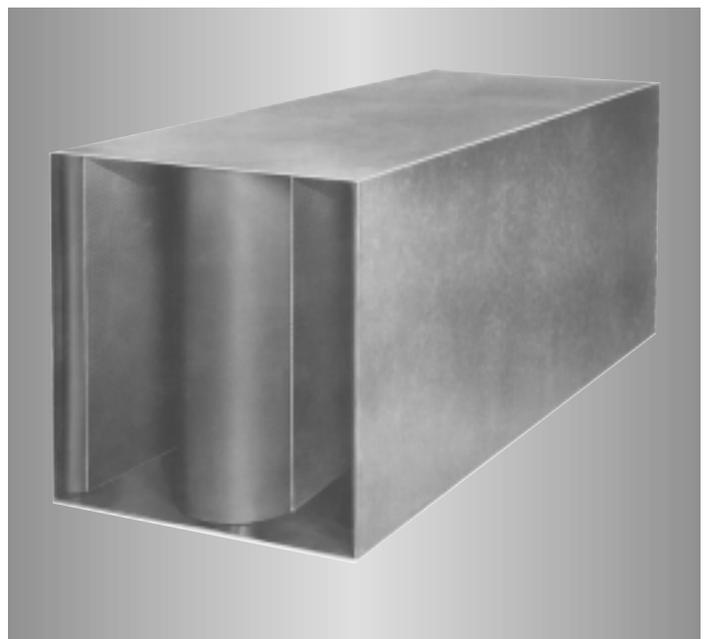
Acoustical Products— HVAC Noise Control

SOUNPAK Duct Silencers

A complete standard line as well as custom-designed and nonfibrous duct silencers for noise control in ductwork applications are available. There are four round models with 25 standard diameters from 12 through 60 inches, in 2-inch inside diameter increments. Optional dome nose cone and tail cone expanders are also available. Rectangular silencers are available in sizes 6 through 45 inches wide, 12 through 48 inches high, and in lengths of 3, 5, 7, and 10 feet.

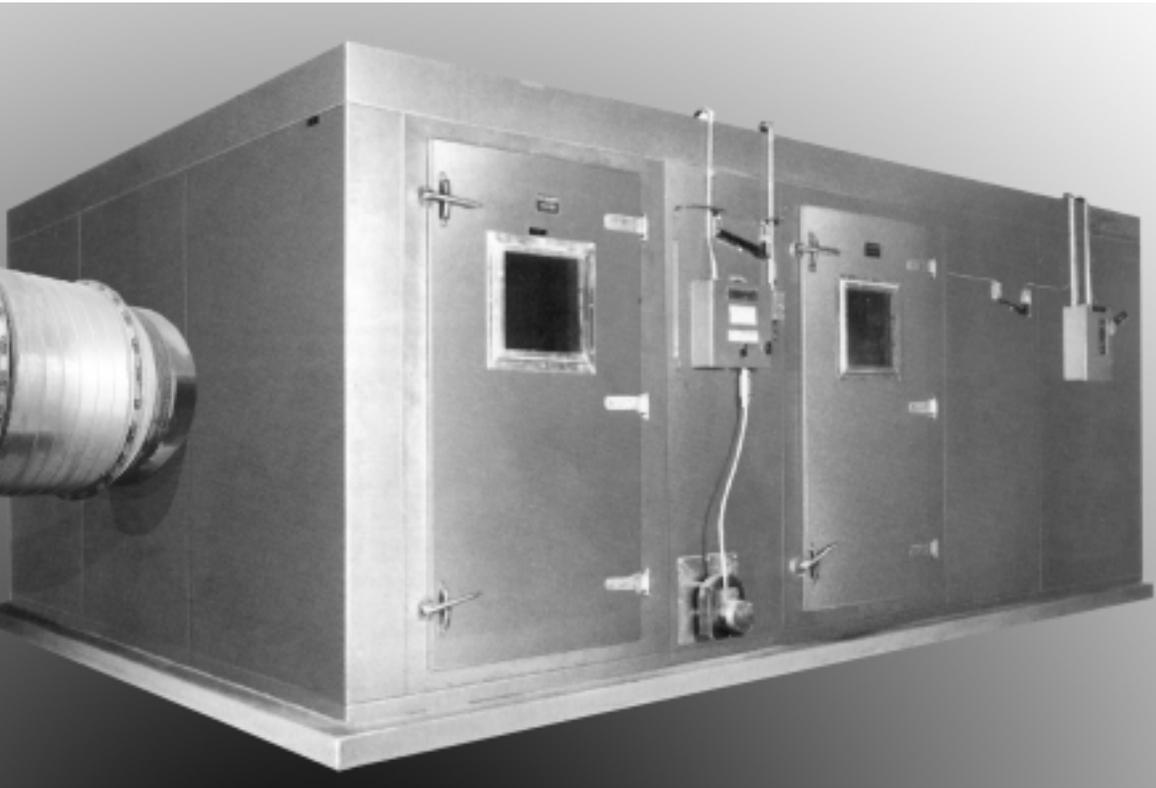
In order to provide expanded system design flexibility, McGill AirFlow also offers a totally new concept in duct silencers with its No-Loss silencer line. No-Loss duct silencers eliminate virtually all regenerative noise and static pressure losses and are available in diameters of 3 through 60 inches (2-inch increments over 12 inches).

No-Loss silencers contain no internal sound-absorbing bullets; therefore, air flowing through them will not encounter any internal blockages or associated airflow disturbances. No-Loss silencers are available as single units or in an in-line package of a silencer and an acoustically lined 90° elbow.

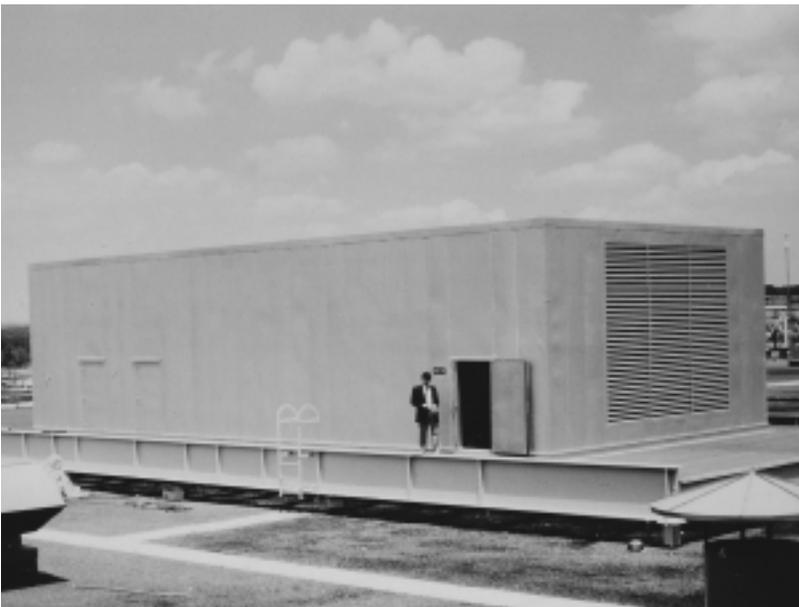


SOUNPAK Rectangular Duct Silencer

UNI-HOUSING™ is a trademark of United McGill Corporation.



UNI-HOUSING™ Pressurized Equipment Enclosure



UNI-HOUSING enclosure utilized on a rooftop air conditioning application

UNI-HOUSING Enclosures

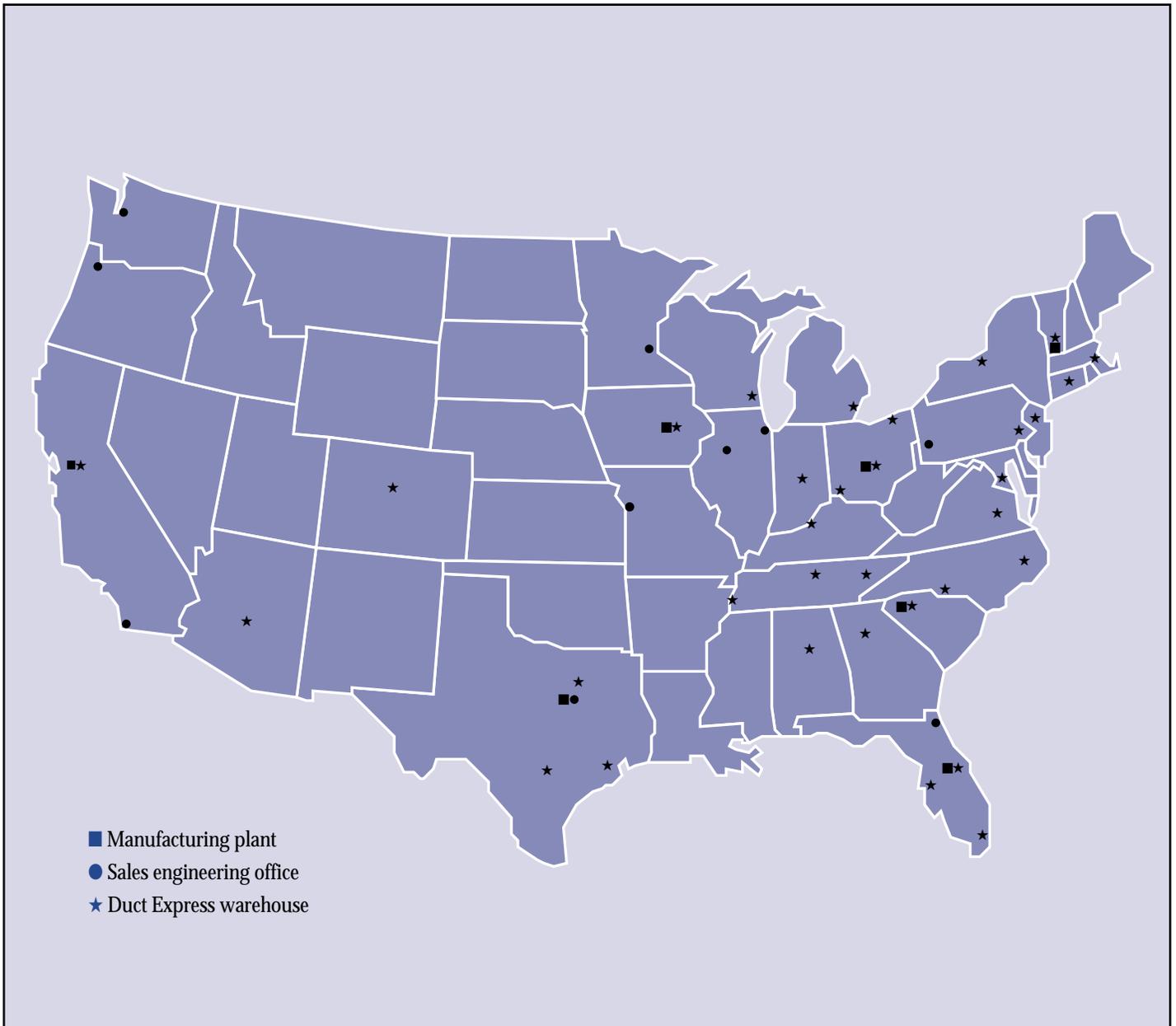
For pressurized applications such as plenums and fan rooms, McGill AirFlow offers UNI-HOUSING enclosures. UNI-HOUSINGs can be constructed from McGill AirFlow's Type SL or Type TG insulated double-wall panels. The panels are available in thicknesses of 2 or 4 inches and are identical except for their panel joint designs. They utilize a sandwich-type construction consisting of a solid galvanized steel outer shell, acoustical/thermal insulating fill, and a solid or perforated galvanized steel inner liner.

The Type SL panel has a self-locking (snap-lock) joint design that offers quick assembly and is used in applications where disassembly is not a primary concern. The Type TG panel has a simple tongue-and-groove joint design that is recommended when future disassembly and re-erection of the enclosure may be required.

Sales Engineering Office, Duct Express Warehouse, and Plant Locations

This brochure provides an overview of our products and services. Detailed sales, pricing, specification, assembly, and engineering information about each product or service can be obtained by contacting the McGill AirFlow sales engineering office, Duct Express warehouse, manufacturing plant, or manufacturer's representative in your area.

We look forward to doing business with you.



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KEY

- Manufacturing Plant Location
- ★ Also a Duct Express Warehouse Location

Note: McGill AirFlow also has sales representatives in other major cities.

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